

Kiuchi Shuzou

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan

Brewery Description:

The Kiuchi Brewery was established in 1823 by Kiuchi Gihei, the headman of Konosu village. His family was collecting rice from farmers as land taxes for the Mito Tokugawa family. He began his brewery with the idea of using the remaining rice stocks in the warehouse to produce sake. In 1996, the company started brewing beer with a capacity of 1,500 barrels per year.



“WOW! Now this is a memorable beer. Aged in cedar- reminiscent of a Japanese tradition of drinking sake out of wooden cedar boxes. But this is beer and the balance of cedar, hops, malt, and alcohol is extraordinary and skillfully accomplished. Easy drinking and refreshing. The woodiness is fruit-spicy-exotic but does not exalt. This beer is for dreaming. I will never forget how I have enjoyed this beer. Let me buy a case!”

- Charlie Papazian

[All About Beer Magazine, September/October 2004]

Product Details

Style	Japanese IPA matured in Cedar Casks
Alc./Vol.	7%
Malts	Pale, Munich, Crystal
Hops	Chinook, Challenger, Kent Golding
IBU	24
EBC	31



Japanese Classic Ale Matured in Cedar Casks

■ Beer Collection
■ Keg Collection

Hitachino Japanese Classic Ale is brewed according to the original Japanese brewing process.

“I love sushi. Unfortunately most Japanese restaurants offer only ordinary lagers that don’t complement the flavor of raw fish. They would be wise to discover Hitachino, the finest Japanese beer I have tasted. Like head? This one is overwhelming- and long lasting. The turbid rising-sun color hints of no filtration. What a nose! Hoppy, with an added dimension- perhaps it is cedar casks used for aging. The palate is complex and satisfying, a good balance of hops and malt with a long aftertaste.”

- Charles Finkel

[All About Beer Magazine, September/October 2004]



Tasting Notes (Courtesy of Kiuchi Brewery)

Appearance	Cooper brown.
Aroma	It has a unique note of cedar and complex spicy yet mild aroma of British traditional hops such as Kent Goldings and Challenger.

Legend

■ Beer Collection	■ Cider & Perry
■ Keg Collection	■ Sake & Yuzu Wine
■ Real Ale Collection	■ Mead
■ Vintage Collection	■ Spirits

Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan



Tasting Notes (Courtesy of Kiuchi Brewery)

Flavor	Bottled conditioned fine creamy head on top.
Finish	Medium bodied feel with sweet bitter taste.

Suggested Food Pairings:

- Curried Indian Dishes
- Nutty Cheese (Asiago, Colby)
- Shellfish

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)

Finish	An intriguing mix of sake, malt, and bitter notes in the finish.
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Suggested Food Pairings:

- Salmon
- Aperitif

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)



Hitachino Red Rice Ale

■ Beer Collection
■ Keg Collection

Filtered, Unpasteurized, Bottle Conditioned

Product Details

Style	Red Rice Ale
Alc./Vol.	7%
Malts	Pilsner, Flaked Barley
Hops	Hallertauer
Org Gravity	1067
IBU	18

Tasting Notes (Courtesy of Kiuchi Brewery)

Appearance	Hazy pink.
Aroma	Hints of strawberries in the nose.
Flavor	Complex sake like flavors with malt sweet notes.

Hitachino Sweet Stout

■ Beer Collection
■ Keg Collection

Hitachino Nestbier Sweet Stout is one of the last, true examples of this classic beer style, which was first documented in the 1900s in England. The nutritional value of lactose, a by-product of cheese making, is widely credited in the further development of this style throughout this century, in particular during and after both World Wars. As milk sugars are not fermentable by beer yeast, sweet stout are characterized by their low level of alcohol (around 3.5% alc/vol), rather modest carbonation, and hints of sweetness in the palate and finish. The rise of mass produced beers in the later part of this century, however, caused the demise of this classic style.

Product Details

Style	Sweet Stout
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Product Details

Alc./Vol.	3.5%
Malts	Pale, Wheat, Crystal, Roasted
Hops	Kent Goldings
Org Gravity	1052
IBU	15

Tasting Notes (Courtesy of Kiuchi Brewery)

Appearance	Dark mahogany.
Aroma	A perfect mixture of coffee, chocolate, and roasted flavors in the nose.
Flavor	No bitterness, but sweet notes throughout to the finish of coffee, chocolate, and roasted flavors.
Finish	See above.

Suggested Food Pairings:

- Chocolate

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Nest White Ale

■ Beer Collection
■ Keg Collection

Gold Metal at Association of Brewers' "World Beer Cup" in the Herb & Spiced Beer Category

Gold Metal at 2000 Japan Beer Cup

Hitachino Nest White Ale is a refreshing mildly hopped Japanese White ale brewed with coriander, nutmeg, orange peel and fresh orange juice. Its citrusy, sweet-fruity-tart {natural acidity of the fresh orange juice} flavor profile makes it a unique Japanese interpretation of the Belgian Witbeer style.

Product Details

Style	Belgian Style White Ale
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Legend

■ Beer Collection	■ Cider & Perry
■ Keg Collection	■ Sake & Yuzu Wine
■ Real Ale Collection	■ Mead
■ Vintage Collection	■ Spirits

B. United International, Inc.

Portfolio of World Classic Ales & Lagers / Vintage Collection / Award Winning British Ales / Japanese Sakes / French Ciders / Meads

Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan



Product Details

Alc./Vol.	5%
Malts	Pilsner, Wheat
Hops	Perle, Styrian Goldings
Spices	Coriander, Nutmeg, Orange Peel
Org Gravity	1051
IBU	13

Tasting Notes (Courtesy of Kiuchi Brewery)

Appearance	Light golden.
Aroma	Aroma of orange and citrus fruit fills the nose, along with coriander. Very classic wit aroma.
Flavor	A refreshing mildly hopped Belgian styled beer with a complex flavor of coriander, orange peel, nutmeg.



Finish

The finish has taste of orange peel, spicy clove, and ginger all mixed together along with a slight malt sweetness.

Suggested Food Pairings:

- Peppery Cheese (Monterrey Jack)



- Shellfish
- Poultry
- Pictures: White Ale with Yakitori, Tonkatsu, Tsukemono, Soba and Sashimi

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Commemorative Ale

■ Beer Collection

■ Keg Collection

Hitachino Nestbeer Celebration Ale is brewed in tradition of a true Eisbock where the brew is concentrated by allowing the water to freeze (but not the alcohol).

This beer is seasonal and only available in October.

Legend

■ Beer Collection	■ Cider & Perry
■ Keg Collection	■ Sake & Yuzu Wine
■ Real Ale Collection	■ Mead
■ Vintage Collection	■ Spirits



Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan

Product Details

Style	Eisbock
Alc./Vol.	7.5%
Malts	Pale, Munich, Crystal
Hops	Styrian Goldings, Saaz, Kent Goldings
Spices	Coriander, Orange Peel, Nutmeg, Cinnamon, Vanilla Beans
Org Gravity	1076
IBU	33

Tasting Notes

(Courtesy of Kiuchi Brewery)

Appearance	Amber
Aroma	Unique spicy aroma of orange peel, coriander, nutmeg, cinnamon, and vanilla beans.
Flavor	Full bodied beer with sweet wheat flavor and beautiful dense foam with a pleasant bitterness.
Finish	Rich and full mouth feel with good carbonation and dry finish.

Suggested Food Pairings:

- Aperitif
- Poultry

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Nest Weizen

■ Beer Collection

■ Keg Collection

Gold Metal at 2000 ABT Competition in England

Gold Metal at 2000 DLG Guarantee of Quality Contest in Germany

Product Details

Style	Bavarian Style Wheat Beer
Alc./Vol.	5%



Product Details

Malts	Pilsner, Wheat
Hops	Chinook, Tettnang
Org Gravity	1054
IBU	11

Tasting Notes

Appearance	Hazy orange yellow.
Aroma	Aroma of banana and wheat.



Flavor	German style Hefe Weizen with banana, clove, and vanilla like flavors with a touch of toasty wheat malt and hops.
Finish	Smooth finish.

Suggested Food Pairings:

- German Cuisine
- Tangy Cheese
- Salad
- Shellfish
- Picture: Nest Weizen with Futomakisushi

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Nest Real Ginger Brew

■ Beer Collection

■ Keg Collection

Product Details

Style	Real Ginger Ale
Alc./Vol.	7%
Malts	Pale, Munich, Crystal, Chocolate
Hops	Chinook, Perle, Kent Goldings
IBU	18
EBC	39

Tasting Notes

(Courtesy of Kiuchi Brewery)

Appearance	Hazy orange yellow.
Aroma	Aroma of ginger and spices.
Flavor	The ginger hits quickly and prominently but is not overwhelming.
Finish	Slightly spicy finish.

Legend

■ Beer Collection	■ Cider & Perry
■ Keg Collection	■ Sake & Yuzu Wine
■ Real Ale Collection	■ Mead
■ Vintage Collection	■ Spirits

Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan



Suggested Food Pairings:

- Thai Cuisine
- Shrimp Salad
- Vietnamese Cuisine
- Crab Cakes

Available Formats:

- 24 * 11.2 oz bottles
- 12 * 23.4 oz bottles
- 30 Liter Keg (please ask for availability)



Hitachino Nest XH

Beer Collection

Keg Collection

Strong Belgian Brown Ale matured in distilled Sake barrels. Matured in stainless steel tanks for 3 weeks and in Shochu casks (distilled sake) for 3 months.

Product Details

Style	Belgian Brown Ale Matured in Sochu (Distilled Sake) Casks
Alc./Vol.	7%
Malts	Pale, Caramel, Munich, Chocolate
Hops	Chinook, Styrian
Org Gravity	1079
IBU	40

Tasting Notes

Appearance	Amber color with a huge white head.
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Aroma	Aroma of crisp fresh citrus, sour cherries, and lightly toasted oak.
Flavor	Taste of subdued caramel, citrus, and sour fruits.
Finish	Hoppy finish.

Suggested Food Pairings:

- Nutty Cheese

Available Formats:

- 24 * 11.2 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Nest Espresso Stout

Beer Collection

Keg Collection

The very unusual character of Hitachino Nest Espresso Stout stems from the fact that Kiuchi Brewery is using the recipe of a Russian Imperial Stout.

Product Details

Style	Espresso Stout Brewed With Real Coffee Beans
Alc./Vol.	7.5%
Malts	Black, Roasted, Chocolate, Pale, Caramel
Hops	Saphir, Northern Brewer
EBC	280
IBU	45

Tasting Notes

(Courtesy of Kiuchi Brewery)

Appearance	Pitch black color, big brown head.
Aroma	Aromas of chocolate, roasted bitterness, black currants, dark fruits.

Legend

Beer Collection	Cider & Perry
Keg Collection	Sake & Yuzu Wine
Real Ale Collection	Mead
Vintage Collection	Spirits

Kiuchi Shuzou [Continued]

1257 Konosu, Naka-Machi, Ibaraki-ken Naka-gun, 311 0133, Japan

Tasting Notes (Courtesy of Kiuchi Brewery)

Flavor	Caramel, roasted, black and chocolate malts provide an explosion of coffee like flavors. The strong espresso character comes from the addition of espresso beans to the boil. There are notes of vanilla, dark fruit , cocoa and chocolate.
Finish	Smooth and slightly bitter finish.

Product Details

Hops	Sorachi Ace
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Tasting Notes

Appearance	Golden
Flavor	Lemon produced by Sorachi Ace, a well-balanced bitterness, sweetness, and sourness.

Available Formats:
- 12*550ml bottles



Suggested Food Pairings:

- Buttery Cheese (Gouda, Fontina)
- Grilled Meat
- Chocolate

Available Formats:

- 24 * 11.2 oz bottles
- 30 Liter Keg (please ask for availability)

Hitachino Nest Ancient Nipponia

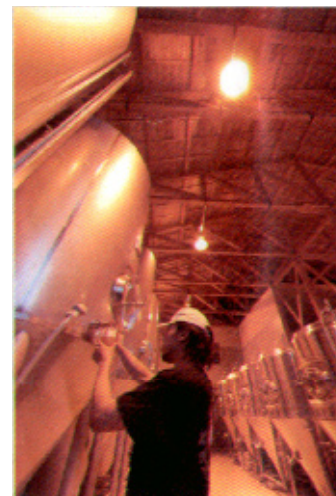
■ Beer Collection

Available in July 2010!

This new “barley malt” {cross polination between the European “Golden Melon” and the Japanese barley malt “Shikoku”} disappeared a “relatively long time ago” - {about 50 years ago}.

A few years ago Mr.Kiuchi acquired 16 seeds from the Department of Agricultural History in Japan. He started to plant those 16 seeds {on a 2 sqft area!} about 5 years ago. After the first harvest they planted all new seeds again....and did the same the next year and the following .

Last year’s harvest yielded {for the first time} enough “Kanego Golden Malt” to brew the first batch of “Ancient Nipponia” {along with the historic Sorachi Ace hops}.



Product Details

Style	Kaneko beer
Alc./Vol.	6.5
IBU	22
EBC	6
Plato	15.2
Org. Gravity	1062
Malts	Kaneko Golden

Legend

■ Beer Collection	■ Cider & Perry
■ Keg Collection	■ Sake & Yuzu Wine
■ Real Ale Collection	■ Mead
■ Vintage Collection	■ Spirits